

Technical Datasheet

Hausser Öko Clean STM green

Description:

Hausser Öko Clean STM green is a sweat protection spray based on renewable ingredients. ingredients. Natural rapeseed components prevent welding spatter from sticking to surfaces and surfaces and ensure optimum welding results.

Safety even in difficult applications - accumulation of release agent in fillet welds fillet welds: even an excess of release agent ensures a perfect weld seam.

Hausser Öko Clean STM green is suitable for welding VA materials, steel and other metals.

other metals. The product also protects the welding nozzles, welding accessories

and straightening tables and is also suitable for use in laser cutting. In

industry, vehicle construction, steel construction, container and boiler construction, crane construction, automotive and supplier industry and other metalworking sectors.

Chemical characterization:

Welding release agent based on native oils.

Labeling acc. VO and EC Directive:

Hazard symbol: not applicable

Safety data sheet available on request for professional users.

Recommended application:

Hausser Öko Clean STM green is ready to use. Simply spray a thin layer of the release agent onto the surface to be protected and weld as usual.

NOTE: When used in processes, the effects on subsequent process steps must be checked in advance. must be checked beforehand.

Disposal:

The following waste code numbers are recommendations based on the expected use of the product. expected use of the product. Due to the specific use and disposal conditions at the user's premises, other waste code numbers may also be assigned.

Waste code according to EWC/AVV for the unused product

12 01 09* halogen-free processing emulsions and solutions

Waste code acc. to EWC/AVV for the packaging

15 01 02 plastic packaging

Contaminated packaging must be emptied completely. It can then be recycled after appropriate cleaning, they can then be recycled. Uncleaned packaging must be disposed of in the same way as the disposed of.

Technical data:

Physical state : liquid

Color : green

Odor : lemon

Boiling point : 98°C

Solidification point : 0°C

Density : ~ 0,98g/cm³ (20 °C)

pH value : ~8,6

VOC (EC): 0 % by weight

VOC (CH): 0 % by weight

Water hazard class:

1: slightly hazardous to water (self-classification according to AwSV)

Storage:

Keep container tightly closed. Store only in the original container. Protect from frost.

Optimum storage temperatures between 5 °C and 35 °C. The goods can be stored for at least original container for at least 12 months. The date of issue is the date of manufacture.

Storage class (TRGS 510): 12

Safety instructions:

Read the relevant safety data sheet before using the product.